

INSTALLATION GUIDE

HONDA S2000 (2000-09)
ROCK GUARDS



What's in the package?

- A. Front Rock Guard (x2)
- B. Rear Rock Guard (x2)
- C. #8 x 3/4" (19mm) Phillips flat head screw (x2)
- D. Spring type U-nut #8 (x2)
- E. 1/8" (3mm) thick plastic spacer (x2)
- F. Isopropyl alcohol pad (x2)
- G. Adhesion promoter primer pad (x2)
- H. Strip of 3M VHB double sided tape (x2)



Required tools

- Phillips screwdriver or drill with Phillips head
- Car Jack
- Wheel nuts removing socket and wrench
- Heat gun or air-dryer

FRONT ROCK GUARDS INSTALL



A. Turn the front wheels fully to gain access to the two factory fender liner screws.

B. Remove both screws using a Phillips head screwdriver.



A. Position the front rock guard (FX3D logo facing toward the rear of the vehicle).

B. Insert one screw through the upper slotted hole and reinstall it. Do not fully tighten to allow for adjustment.

C. Insert the second screw through the lower slotted hole. Place the spacer (E) between the guard and the fender liner, with the larger diameter resting against the guard. Reinstall the screw into the fender liner bracket without fully tightening.

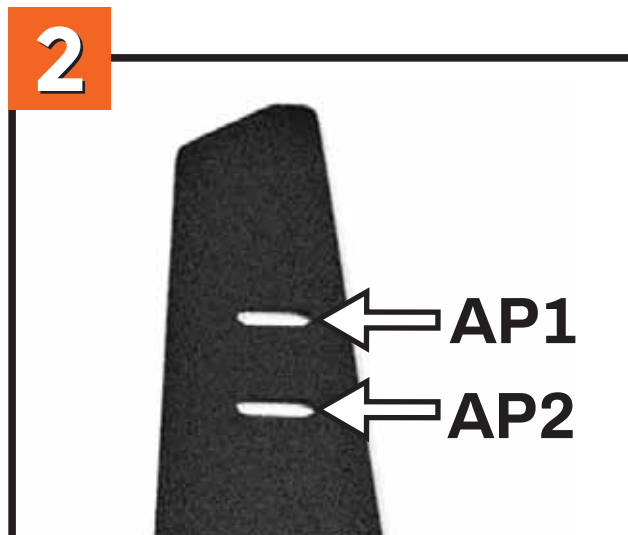
D. Adjust the rock guard to the desired position.

E. Fully tighten both screws.



A. Jack up your car so you can remove the rear wheel and gain access to the bumper screw.

B. Remove the screw using a Phillips head screwdriver.



A. Position the front rock guard (FX3D logo facing toward the rear of the vehicle).

B. Put the factory screw through the hole that corresponds to the chassis of your vehicle.

AP1 for 2000-03 = Upper hole
AP2 for 2004-09 = Lower hole

C. Screw it back on the bumper but don't tighten it all the way to allow for later adjustment. The guard should be able to move freely.

IMPORTANT: Read before continuing installation

The rear rock guards require drilling a small hole in the bumper lip for proper installation. If you prefer not to drill, the supplied double-sided tape can be used as an alternative. Skip steps 3 and 4 if you wish to do so.



A. Position the rock guard roughly into position and mark the spot where the lower hole aligns with the bumper.

B. Grab one of the supplied spring U-nut(D) and slide it on the bumper lip (flat side towards the wheel). Make sure the hole of the U-nut lines up with the slotted bottom hole of the rock guard.



A. Install one of the supplied self-tapping screws(C) into the lower hole, making sure it is aligned with the U-nut. Use a drill or screwdriver to secure it. Do not overtighten.

B. Adjust the rock guard left to right to set its final position, then fully tighten both screws.

C. Repeat steps 1 to 4 on the other side of the vehicle.

IMPORTANT: Read before installing the tape

To ensure proper adhesion, each step must be followed exactly as outlined.
Failure to follow the steps may result in poor adhesion.



1. Surface Preparation

Clean the inner bumper lip and the contact surface of the rock guard using the supplied isopropyl alcohol pad(F). Allow both surfaces to fully dry.



2. Apply Adhesion Promoter

Apply a generous layer of adhesion promoter primer(G) to the same areas (bumper inner lip and rock guard). Let it flash off for about 1 minute.



3. Apply Heat & Tape

Gently heat the bumper surface using a heat gun or hair dryer. Once warm, apply the supplied 3M VHB tape (H) to the bumper, pressing firmly to ensure full contact.

4. Test Fit Position

Position the rock guard in its final location.

5. Final Installation

Remove the red backing from the tape. **Make sure not to touch the tape with the rock guard until you are fully satisfied with the alignment.** Apply light heat again, then press the rock guard firmly into place to ensure proper bonding.

3M VHB double-sided tape requires up to 24 hours to achieve optimal adhesion. Avoid unnecessary driving or exposure to stress during this period to ensure proper bonding.